

Work Order ID 57348

April 6, 2010 8:19:47 AM



Page 1

Item ID: D2579

Accept



Setup Start



Revision ID:

Item Name: Crossbolt Spacer

Stop



Start Date: 06/04/2010 Start Qty: 300.00



Cust Item ID:

Required Date: 16/04/2010 Req'd Qty: 300.00



Customer:

Reference:

Approvals:

Process Plan: *11*

Date: *10-11-06*

Tooling:

Date:

Run Start



QC:




Date:

SPC (Y/N):

Date:

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2579	Rev E								
100	Hardinge CNC LATHE SMALL	0.00							
	Hardinge	Memo	0.00						
	Hardinge CNC Lathe Small	Machine as per Folio FA245							
110	QC2- Inspect parts off machine FAI/FAIB	0.00							
	QC	Memo	0.00						
	Quality Control								
120	QC8- Inspect parts - second check	0.00							
	QC	Memo	0.00						
	Quality Control								

SL 10/04/14

SL 10/04/14

300

SL 10/04/14

300

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	----------------	--------------	--------------	---------------	---------------	------------------	----------------

125

0.00



Skidtubes

Memo

0.00

Skidtubes

1- clean crossbolt spacer with ultra brighth aluminum cleaner before storing.

300 0 BE 10/04/27

130

0.00



Packaging

Identify as per dwg & Stock Location LC

B

0.00

Packaging

Bucky Memo

300 0 BE 10/04/27

~~10-4-15 300051~~

140

0.00



QC

QC21- Final Inspection - Work Order Release

Memo

0.00

Quality Control

10/04/19 JF

UMF
10-4-16

Dart Aerospace Ltd

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Picklist Print

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Work Order ID: 57348



Parent Item: D2579



Parent Item Name: Crossbolt Spacer

Start Date: 06/04/2010

Required Date: 16/04/2010

Comments: IPP ☐ E ☐ 02.06.17 ☐ Now turned on Cobra ☐ NG ☐
IPP F 07.07.06 rev E dwg EC

Start Qty: 300.00

Required Qty: 300.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M6061T6T0.500W.058		Purchased	No			100	f	0.0000	113.1474			



6061-T6 RD Tube .500 x.058W

MA 114356 115.0 SL 10/04/11

Dart Aerospace Ltd

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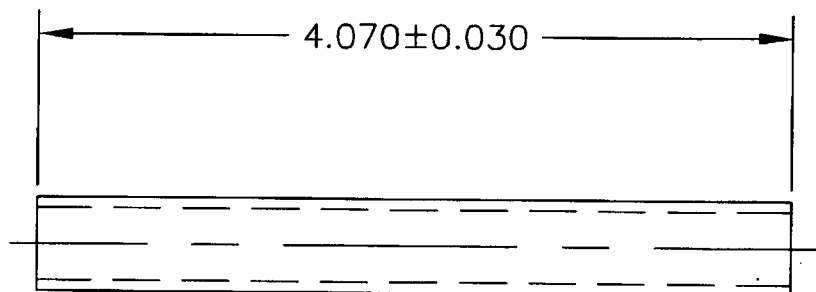
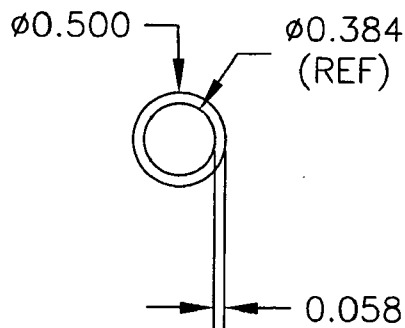
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DART

DESIGN <i>HA</i>	DRAWN BY <i>RA</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>HA</i>	APPROVED <i>HA</i>	DRAWING NO. D2579	REV. E SHEET 1 OF 1
DATE 07.04.17		TITLE CROSS BOLT SPACER	SCALE 1:1
A	96.09.16	NEW ISSUE	
B	96.12.05	0.065 WALL WAS 0.035 WALL	
C	97.02.21	0.058 WALL WAS 0.065 WALL	
D	99.05.19	4.070 LENGTH WAS 4.100 (TSR A1095)	
E	07.04.17	UPDATE NOTES	

RELEASED
07.06.28**D2579 CROSS BOLT SPACER**

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 57348

BA10-H-06

D2579 CROSS BOLT SPACER

- 1) MATERIAL: 6061-T6 TUBING PER WW-T-700/6 OR QQ-A-200/8 OR QQ-A-225/8 (REF DART SPEC M6061T6T0500W058)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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